

Garant**ER collet chuck Form ADB, BT 40 A = 100, for ER collet size: 20 ER****Order data**

Order number	302765 20
GTIN	4062406100230
Item class	31A

Description**Version:**

External and internal taper ground.

- **All shanks hard turned (for smooth running!). Balancing quality G2.5/25,000 rpm.**
- **Clamping nut balanced for HSM (G2.5/25,000 rpm).**
- **Optimum wear characteristics and torque transmission due to the coated precision clamping nut.**

Application:For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.****Supplied with:**

ER clamping nut.

Optional extras:

ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.

Pull studs (PS) No. 308760 – 308806. Pull stud wrenches No. 308820; 308835.

Note:

Matching clamping nut No. 309580 or 309610.

Machining strategy: HSC

Clamping range: 1 - 13 mm

External Ø D: 34 mm

Spare ER clamping nut: 20

ER chuck key: 20

Technical description

External Ø D	34 mm
--------------	-------

Spare ER clamping nut	20
Clamping range	1 - 13 mm
ER chuck key	20
Adapter	BT 40 A = 100
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	ADB
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

Accessories

ER collet Nominal clamping Ø d 10 mm	308930 10
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
ER collet Nominal clamping Ø d 3 mm	308911 3
ER collet Nominal clamping Ø d 1 mm	308930 1
ER collet with seal Nominal clamping Ø d 3 mm	308916 3
ER collet Nominal clamping Ø d 6 mm	308911 6
ER collet with seal Nominal clamping Ø d 9 mm	308916 9
ER collet for machine taps with seal Nominal clamping Ø d 7 mm	309406 7
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40

ER collet Nominal clamping Ø d 5 mm	308930 5
ER collet Nominal clamping Ø d 5 mm	308911 5
ER collet Nominal clamping Ø d 8 mm	308911 8
ER collet Nominal clamping Ø d 2,5 mm	308911 2,5
ER collet Nominal clamping Ø d 13 mm	308911 13
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
ER collet Nominal clamping Ø d 11 mm	308930 11
ER collet with seal Nominal clamping Ø d 4 mm	308916 4
ER collet with seal Nominal clamping Ø d 7 mm	308916 7
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 6 mm	309446 6
ER collet Nominal clamping Ø d 2 mm	308930 2
ER collet Nominal clamping Ø d 6 mm	308930 6
ER collet Nominal clamping Ø d 9 mm	308911 9
ER collet for machine taps with seal Nominal clamping Ø d 6 mm	309406 6
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
ER collet with seal Nominal clamping Ø d 10 mm	308916 10
Single open ended spanner Width across flats 25 mm	613300 25
ER collet Nominal clamping Ø d 12 mm	308930 12
ER collet for machine taps with seal Nominal clamping Ø d 9 mm	309406 9
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 4,5 mm	309428 4,5
ER collet Nominal clamping Ø d 2 mm	308911 2
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 7 mm	309428 7
	309406 3,5

ER collet for machine taps with seal Nominal clamping Ø d 3,5 mm

ER collet for machine taps with seal Nominal clamping Ø d 8 mm

309406 8

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4,5 mm

309446 4,5

ER collet Nominal clamping Ø d 13 mm

308930 13

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 7 mm

309446 7

ER collet Nominal clamping Ø d 7 mm

308911 7

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 3 mm

309446 3

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40

308802 40

ER collet with seal Nominal clamping Ø d 5 mm

308916 5

ER collet with seal Nominal clamping Ø d 12 mm

308916 12

ER collet Nominal clamping Ø d 4 mm

308911 4

Pull stud 90° sealed suitable for steep tapers 40

308795 40

ET collet for thread tapping, with axial compensation Nominal clamping Ø d 2,8 mm

309428 2,8

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 3,5 mm

309446 3,5

ER collet Nominal clamping Ø d 11 mm

308911 11

ER clamping nut for ER 20

309580 20

ER collet Nominal clamping Ø d 12 mm

308911 12

ER collet Nominal clamping Ø d 4 mm

308930 4

ER collet Nominal clamping Ø d 3 mm

308930 3

ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 4 mm

309446 4

ET collet for thread tapping, with axial compensation Nominal clamping Ø d 6 mm

309428 6

Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40

308805 40

ER collet for machine taps with seal Nominal clamping Ø d 4 mm	309406 4
ET collet for thread tapping, with axial compensation Nominal clamping Ø d 3,5 mm	309428 3,5
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 5 mm	309446 5
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 2,8 mm	309446 2,8
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
ER collet Nominal clamping Ø d 1 mm	308911 1
ER collet with seal Nominal clamping Ø d 6 mm	308916 6
ER collet Nominal clamping Ø d 9 mm	308930 9
ER collet with seal Nominal clamping Ø d 11 mm	308916 11
ER collet Nominal clamping Ø d 7 mm	308930 7
ET collet with radial compensation for tapping and reaming Nominal clamping Ø d 8 mm	309446 8
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
ER collet Nominal clamping Ø d 8 mm	308930 8
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
ER collet for machine taps with seal Nominal clamping Ø d 4,5 mm	309406 4,5
ER collet Nominal clamping Ø d 1,5 mm	308911 1,5
ER collet Nominal clamping Ø d 10 mm	308911 10
ER collet for machine taps with seal Nominal clamping Ø d 10 mm	309406 10
ER collet with seal Nominal clamping Ø d 8 mm	308916 8