



Combination face mill adapter Form A, BT 40 short, Spigot Ø d₁: 40 mm



Order data

Order number	302897 40
GTIN	4062406101152
Item class	32A

Description

Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Overhang dimension A: 70 mm

External Ø D: 70 mm

Spare milling cutter lock screw No. 309860: 40

Spare drive ring No. 309870: 40

Suitable toggle spanner No. 309840: 40

Technical description

Spare milling cutter lock screw No. 309860	40
Suitable toggle spanner No. 309840	40
Spigot Ø d ₁	40 mm

Spare drive ring No. 309870	40
Overhang dimension A	70 mm
External Ø D	70 mm
Adapter	BT 40 short
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	A
Balance quality G at rotational speed	G 6.3 at 18,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Pull stud 90° sealed suitable for steep tapers 40	308795 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40

Pull stud 60° sealed suitable for steep tapers 40	308785 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40