

**Combination face mill adapter Form A, BT 50 A = 100, Spigot Ø d1: 22 mm****Order data**

Order number	302957 22
GTIN	4062406231026
Item class	32A

Description**Version:**

Taper shank, spigots, and contact surfaces ground on collar.
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

External Ø D: 40 mm

Spare milling cutter lock screw No. 309860: 22

Spare drive ring No. 309870: 22

Suitable toggle spanner No. 309840: 22

Technical description

Spigot Ø d ₁	22 mm
Suitable toggle spanner No. 309840	22
External Ø D	40 mm

Spare milling cutter lock screw No. 309860	22
Spare drive ring No. 309870	22
Adapter	BT 50 A = 100
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot