


**Combination face mill adapter Form A, BT 50 A = 100, Spigot Ø d1: 27 mm**

**Order data**

Order number	302957 27
GTIN	4062406231033
Item class	32A

**Description**
**Version:**

Taper shank, spigots, and contact surfaces ground on collar.  
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

**Application:**

**With drive key** for face mills with longitudinal slot, e.g. DIN 841.

**With drive ring** for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

**Supplied with:**

Drive key, face mill drive ring, and lock screw.

**Optional extras:**

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

**Note:**

Internal cooling available only with suitable tightening screw No. 309861.

External Ø D: 48 mm

Spare milling cutter lock screw No. 309860: 27

Spare drive ring No. 309870: 27

Suitable toggle spanner No. 309840: 27

**Technical description**

Spare milling cutter lock screw No. 309860	27
Suitable toggle spanner No. 309840	27
Spare drive ring No. 309870	27

External Ø D	48 mm
Spigot Ø d <sub>1</sub>	27 mm
Adapter	BT 50 A = 100
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 6.3 at 15,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Milling cutter spigot