

**Face mill arbor Form A, BT 40 short, Spigot Ø d1: 27 mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 303017 27     |
| GTIN         | 4062406101220 |
| Item class   | 32A           |

**Description****Version:**

Taper shank, spigots, and contact surfaces ground on collar.  
All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm. Form A.

**Supplied with:**

Lock screw.

**Optional extras:**

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

Overhang dimension A: 35 mm

External Ø D: 50 mm

Spare milling cutter lock screw No. 309860: 27

**Technical description**

|                                            |             |
|--------------------------------------------|-------------|
| Spare milling cutter lock screw No. 309860 | 27          |
| External Ø D                               | 50 mm       |
| Suitable toggle spanner No. 309840         | 27          |
| Overhang dimension A                       | 35 mm       |
| Spigot Ø d <sub>1</sub>                    | 27 mm       |
| Adapter                                    | BT 40 short |
| Standard                                   | DIN 6357    |

|                                       |                     |
|---------------------------------------|---------------------|
| Arbor standard                        | JIS B6339           |
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| Shape                                 | A                   |
| Balance quality G at rotational speed | G 6.3 at 18,000 rpm |
| Concentricity                         | ≤ 5 µm              |
| Machining strategy                    | HPC                 |
| Type of product                       | Milling head arbor  |

## Accessories

|                                                                           |           |
|---------------------------------------------------------------------------|-----------|
| Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40 | 308805 40 |
| Pull-stud 60° sealed suitable for steep tapers 40                         | 308780 40 |
| Pull stud Hurco 90° with fit sealed suitable for steep tapers 40          | 308806 40 |
| Pull stud Hurco 60° with fit sealed suitable for steep tapers 40          | 308804 40 |
| Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK | 308810 40 |
| Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40 | 308801 40 |
| Pull stud 45° sealed suitable for steep tapers 40                         | 308765 40 |
| Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK            | 308830 40 |
| Pull stud Hurco 45° with fit sealed suitable for steep tapers 40          | 308802 40 |
| Pull stud 60° sealed suitable for steep tapers 40                         | 308785 40 |
| Pull stud 45° sealed suitable for steep tapers 40                         | 308760 40 |
| Pull stud 90° sealed suitable for steep tapers 40                         | 308795 40 |
| Pull stud 90° sealed suitable for steep tapers 40                         | 308790 40 |
|                                                                           | 308803 40 |

Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40

Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK

308820 40

Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK

308812 40