

Garant
Face mill arbor with cooling channel bore form ADB, BT 40 A = 100, Spigot Ø d1: 27 mm

Order data

Order number	303025 27
GTIN	4062406100605
Item class	31A

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.

All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

With 4 cooling channel bores.

- **Cylindrical form.**
- **With Balluffchip bore.**
- **Larger collar contact face.**

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

External Ø D: 50 mm

Spare milling cutter lock screw No. 309860: 27

Technical description

Suitable toggle spanner No. 309840	27
Spigot Ø d ₁	27 mm
Spare milling cutter lock screw No. 309860	27
External Ø D	50 mm
Adapter	BT 40 A = 100

Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 μm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40

Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40