

Garant
Face mill arbor with cooling channel bore form ADB, BT 40 A = 100, Spigot Ø d1: 32 mm

Order data

Order number	303025 32
GTIN	4062406100612
Item class	31A

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.

All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

With 4 cooling channel bores.

- **Cylindrical form.**
- **With Balluffchip bore.**
- **Larger collar contact face.**

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308806. Special toggle spanner No. 309840.

External Ø D: 78 mm

Spare milling cutter lock screw No. 309860: 32

Technical description

External Ø D	78 mm
Spigot Ø d ₁	32 mm
Suitable toggle spanner No. 309840	32
Spare milling cutter lock screw No. 309860	32
Adapter	BT 40 A = 100

Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 μm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40
	308804 40

Pull stud Hurco 60° with fit sealed suitable for steep tapers
40

Hurco 60° pull stud with bore and fit sealed suitable for
steep tapers 40

308803 40

Pull stud Hurco 90° with fit sealed suitable for steep tapers
40

308806 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers
40

308802 40