

Garant**Arbor for indexable drills Form ADB, BT 40, for shank Ø D1: 20 mm****Order data**

Order number	303128 20
GTIN	4062406105150
Item class	31A

Description**Version:**

- All shanks hard turned.
- Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- When tightening the increased contact face Ø is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- High concentricity thanks to the mating surface being ground flat to 3µm.

Application:

For mounting all standard indexable drills to DIN 6595, Part 1.

Suitable for :

All indexable drills with parallel shank to DIN 6595, Part 1.

Optional extras:

Pull studs (PS) No. 308760 – 308806.

Machining strategy: HPC

Overhang dimension A: 72 mm

External Ø D: 40 mm

Technical description

Overhang dimension A	72 mm
for shank Ø D ₁	20 mm
External Ø D	40 mm

Adapter	BT 40
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Machining strategy	HPC
Type of product	Indexable drill head adapter

Accessories

Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Torque insert for Pull studs to SO 7388 suitable for ISO taper size 40	308812 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 40	308810 40
Wrench for pull studs ISO 7388 suitable for ISO taper size 40	308830 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40	308820 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40

Pull stud Hurco 60° with fit sealed suitable for steep tapers 40

308804 40

Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40

308805 40

Pull stud 90° sealed suitable for steep tapers 40

308795 40