Garant

Arbor for indexable drills Form ADB, BT 50, for shank ∅ D1: 32 mm

Order data

Order number	303129 32
GTIN	4062406105211
Item class	31A

Description

Version:
- **All shanks hard turned.**
- **Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.**
- **When tightening the increased contact face ∅ is clamped against the front face of the arbor.**
- **Better support, allowing higher feed rates.**
- **High concentricity thanks to the mating surface being ground flat to 3µm.**

Application:
For mounting all standard indexable drills to DIN 6595, Part 1.
Suitable for :
All indexable drills with parallel shank to DIN 6595, Part 1.
Optional extras:
Pull studs (PS) No. 308760 – 308806.
Machining strategy: HPC
Overhang dimension A: 90 mm
External ∅ D: 52 mm

Technical description

External ∅ D	52 mm
for shank ∅ D_1	32 mm
Overhang dimension A	90 mm

Adapter	BT 50
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Machining strategy	HPC
Type of product	Indexable drill head adapter

Accessories

Torque insert for Pull studs to SO 7388 suitable for ISO taper size 50	308812 50
Torque insert for Pull studs to DIN 69872 suitable for ISO taper size 50	308810 50
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 50	308820 50
Wrench for pull studs ISO 7388 suitable for ISO taper size 50	308830 50
Pull stud 45° sealed suitable for steep tapers 50	308760 50
Pull-stud 60° sealed suitable for steep tapers 50	308780 50
Pull stud 45° sealed suitable for steep tapers 50	308765 50
Pull stud 90° sealed suitable for steep tapers 50	308790 50
Pull stud 90° sealed suitable for steep tapers 50	308795 50
Pull stud 60° sealed suitable for steep tapers 50	308785 50