

Garant
Arbor for screw-in milling cutters with thread, BT 40, Thread M × Usable length L1: M6X25

Order data

Order number	303139 M6X25
GTIN	4062406105648
Item class	31A

Description
Version:

All shanks hard turned.

Application:

To take screw-in milling cutters with thread.

Optional extras:

Pull studs (PS) No. 308760 – 308806.

Machining strategy: HSC

Overhang dimension A: 52 mm

Bore $\varnothing D_1$ tolerance IT6: 6.5 mm

$\varnothing D_2$: 10 mm

External $\varnothing D$: 13 mm

Reach L_1 : 25 mm

L_2 : 5 mm

Technical description

L_2	5 mm
Overhang dimension A	52 mm
External $\varnothing D$	13 mm
Reach L_1	25 mm
Bore $\varnothing D_1$ tolerance IT6	6.5 mm

Ø D ₂	10 mm
Adapter	BT 40
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Threaded copy mill arbor

Accessories

Pull stud Hurco 90° with fit sealed suitable for steep tapers 40	308806 40
Pull-stud 60° sealed suitable for steep tapers 40	308780 40
Wrench for pull studs ISO 7388 suitable for steep tapers 40 SK	308830 40
Pull stud 90° sealed suitable for steep tapers 40	308795 40
Torque insert for Pull studs to DIN 69872 suitable for steep tapers 40 SK	308810 40
Pull stud Hurco 60° with fit sealed suitable for steep tapers 40	308804 40
Torque insert for Pull studs to SO 7388 suitable for steep tapers 40 SK	308812 40
Hurco 60° pull stud with bore and fit sealed suitable for steep tapers 40	308803 40
Pull stud 60° sealed suitable for steep tapers 40	308785 40
Pull stud 90° sealed suitable for steep tapers 40	308790 40
Pull stud Hurco 90° with bore and fit sealed suitable for steep tapers 40	308805 40
Pull stud 45° sealed suitable for steep tapers 40	308765 40

Pull stud Hurco 45° with fit sealed suitable for steep tapers 40	308802 40
Pull stud 45° sealed suitable for steep tapers 40	308760 40
Pull stud Hurco 45° with bore and fit sealed suitable for steep tapers 40	308801 40
Wrench for pull studs DIN ISO 7388-1 (formerly DIN 69872) suitable for steep tapers 40 SK	308820 40