Garant

Shrink-fit chuck Form AD, BT 30 short, Clamping range ⌀ D1: 4 mm



Order data

Order number	303405 4
GTIN	4045197763600
Item class	31A

Description

Version:
· **Integral tool length adjustment, range 10 mm (from ⌀ 6).**
· **Size 3-5 for carbide, from size 6 for HSS and carbide.**
Application:
For clamping tools with parallel shank to h6 tolerance.
Standard:
Ähnlich E-DIN 69882-8, Form G.
Optional extras:
Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.
Overhang dimension A: 80 mm
External ⌀ D: 17 mm
⌀ D_2: 12 mm

Technical description

External ⌀ D	17 mm
⌀ D_2	12 mm
Overhang dimension A	80 mm
Clamping ⌀ D_1	4 mm
Adapter	BT 30 short
Arbor standard	ISO 7388-2

Arbor standard	JIS B6339
Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Cooling unit Type CU1	354215 CU1
Screening plate for coil SU1 for clamping ∅ 3-5 mm	354240 3-5
Pull stud stud sealed, form A suitable for steep tapers 30	308610 30
Shrink-fit unit Type SU1	354210 SU1
Pull stud 45° sealed suitable for steep tapers 30	308760 30
Pull stud 45° sealed suitable for steep tapers 30	308765 30
Cooling adapter short 4.5° for clamping ∅ 3-5,9 mm	354235 3-5,9
Pull-stud 60° sealed suitable for steep tapers 30	308780 30
Basic tool mounting for SK for taper shank 30 SK	354225 30
Cooling adapter long 4.5° for clamping ∅ 3-5,9 mm	354236 3-5,9
Subframe cupboard	354290