

**Garant**
**ER collet chuck nickel-plated, HSK-A 100 long, for ER collet size: 25 ER**

**Order data**

Order number	305486 25
GTIN	4045197945785
Item class	31A

**Description**
**Version:**

- **All shanks hard turned (for smooth running!).**
- **Through bored (without adjustment screw).**
- **HSK mating faces machined.**

With Balluffchip bore.

Nickel-plated to prevent corrosion.

**Application:**

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

**Supplied with:**

Coated High-Speed clamping nut.

**Optional extras:**

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

Clamping range: 1 - 16 mm

Overhang dimension A: 100 mm

External Ø D: 42 mm

**Technical description**

for ER collets	25
Overhang dimension A	100 mm

External Ø D	42 mm
Clamping range	1 - 16 mm
Adapter	HSK-A 100 long
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-6
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

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## Accessories

ER chuck key for ER collet chuck 25	309680 25
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