

Garant
ER collet chuck nickel-plated, HSK-A 100 long, for ER collets: 32 ER

Order data

Order number	305486 32
GTIN	4045197945792
Item class	31A

Description
Version:

- **All shanks hard turned (for smooth running!).**
- **Through bored (without adjustment screw).**
- **HSK mating faces machined.**

With Balluffchip bore.

Nickel-plated to prevent corrosion.

Application:

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

Supplied with:

Coated High-Speed clamping nut.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

Clamping range: 2 - 20 mm

Overhang dimension A: 100 mm

External Ø D: 50 mm

Technical description

for ER collets	32
External Ø D	50 mm

Overhang dimension A	100 mm
Clamping range	2 - 20 mm
Adapter	HSK-A 100 long
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-6
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

Accessories

ER chuck key for ER collet chuck 32	309680 32
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