Garant

Heavy-duty chuck with security function, HSK-A 63, Ø D1: 16 mm



Order data

Order number	305550 16
GTIN	4062406250447
Item class	31A

Description

Version:

- · Shanks hard turned (smooth cutting action).
- · Very high clamping force prolongs tool life and improves surface quality.
- · Centred tool clamping with optimum concentricity.
- · Integral length adjustment screw.
- · Internal coolant feed.

Advantage:

HB (Weldon) flat provides quick and easy protection against the milling cutter pulling out.

Positive connection between the milling cutter and arbor. Compact vibration-optimised contour. **Application:**

For clamping tools with parallel shank and HB flat. Ideally suited for heavy-duty machining (HPC, TPC).

Supplied with:

Clamping nut.

Optional extras:

Coolant tube No. 309880. Machining strategy: HPC Overhang dimension A: 83 mm Collet outer Ø D: 45 mm Clamping force up to: 520 Nm

Suitable C-hook (pin) spanner No. 628400: 45/50

Technical description

roup 🖈

Data sheet

Clamping $Ø D_1$	16 mm
Collet outer Ø D	45 mm
Suitable C-hook (pin) spanner No. 628400	45/50
Overhang dimension A	83 mm
Clamping force up to	520 Nm
Adapter	HSK-A 63
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	А
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 5 µm
Machining strategy	HPC
Type of product	Heavy-duty chuck

Accessories

HSK coolant tube for HSK 63

30988063