



Combination face mill adapter, HSK-A 100 A = 100, Spigot Ø d1: 40 mm



Order data

Order number	306277 40
GTIN	4062406422660
Item class	32A

Description

Version:

With Balluffchip bore. HSK mating faces machined.
Balancing quality G 6.3 at 20000 rpm.

Application:

For clamping shell end mills and milling cutter heads with longitudinal or transverse groove.

Supplied with:

Incl. drive key, face mill drive ring, and lock screw No. 309860.

Optional extras:

Coolant tube No. 309880, socket wrench No. 309890, toggle spanner No. 309840, milling cutter lock screw for internal coolant supply No. 309861.

External Ø D: 70 mm

Milling mandrel length L₃ with drive ring: 27 mm

Milling mandrel length L₄: 41 mm

Spare milling cutter lock screw No. 309860 / 309861: 40

Spare drive ring No. 309870: 40

Suitable toggle spanner No. 309840: 40

Technical description

External Ø D	70 mm
Milling mandrel length L ₄	41 mm
Spare drive ring No. 309870	40

Spigot $\varnothing d_1$	40 mm
Milling mandrel length L_3 with drive ring	27 mm
Suitable toggle spanner No. 309840	40
Spare milling cutter lock screw No. 309860 / 309861	40
Adapter	HSK-A 100 A = 100
Arbor standard	DIN 69893
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 20,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot

Accessories

Milling cutter lock screw for mandrel $\varnothing 40$ mm	309860 40
Face mill drive ring for mandrel $\varnothing 40$ mm	309870 40
Toggle spanner for mandrel $\varnothing 40$ mm	309840 40