Hoffmann Group

Garant

Face mill arbor vibration-damped, cylindrical, with cooling channel bore, HSK-A 100 A = 200, Spigot Ø d1: 22 mm

Order data

Order number	306714 22
GTIN	4045197942609
Item class	31A

Description

Version:
· **Shank, spigot, and all contact surfaces are ground at the collar.**
· **With Balluffchip bore.**
· **Increased collar contact surface.**
Vibration damped version, arbor with vibration-damping core.
Advantage:
Significantly lower tendency to vibrate. Considerable increase in feed rate.
Supplied with:
Cutter lock screw and drive dog.
Optional extras:
Special coolant pipe wrench No. 309840, coolant pipe No. 309880.
Note:
Further sizes on request.
Ø D_2: 48 mm
Milling mandrel length L_4: 19 mm

Technical description

Ø D_2	48 mm
Milling mandrel length L_4	19 mm
Spigot Ø d_1	22 mm
Adapter	HSK-A 100 A = 200

Standard	DIN 6357
Arbor standard	DIN 69893
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 6.3 at 8,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Vibration	damped
Type of product	Milling head arbor