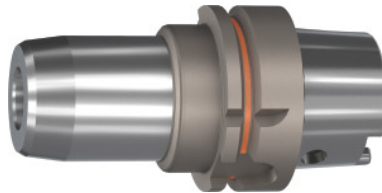


**Garant**
**Hydraulic clamping chuck BASIC short, slim, HSK-A 63, Clamping range  $\varnothing$  D1: 6 mm**

**Order data**

Order number	307513 6
GTIN	4062406544423
Item class	31A

**Description**
**Version:**

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

**Application:**

- High metal removal rate (but not for extreme heavy machining).
- For drilling, reaming, and milling.

**Optional extras:**

Reducer sleeves No. 302135 – 302180, coolant tube No. 309880, coolant tube socket wrench No. 309890, parallel wipers No. 343720.

**Note:**

A-dimension = 200 mm available on request!

Overhang dimension A: 70 mm

$\varnothing$  D<sub>2</sub>: 26 mm

External  $\varnothing$  D: 50 mm

L<sub>2</sub>: 24 mm

L<sub>3</sub>: 37 mm

Adjustment travel V: 10 mm

**Technical description**

$\varnothing$ D <sub>2</sub>	26 mm
Adjustment travel V	10 mm

L <sub>2</sub>	24 mm
Clamping Ø D <sub>1</sub>	6 mm
L <sub>3</sub>	37 mm
External Ø D	50 mm
Overhang dimension A	70 mm
Thread M	M5
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	DIN 69882-6
Arbor standard	DIN 69882-7
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Hydraulic clamping chuck