



## HD chuck short, slim, HSK-A 100, Clamping range $\varnothing$ D1: 12 mm



### Order data

Order number	307517 12
GTIN	4062406242077
Item class	32A

### Description

#### Version:

- Axial length adjustment, adjustment travel 10 mm.
- With Balluffchip bore.

#### Application:

- For drilling, reaming, and milling.

#### Optional extras:

Reducer sleeves No. 302135 – 302180, Coolant pipe No. 309880, Coolant pipe wrench No. 309890, Parallel wipers No. 343720.

#### Note:

A-dimension = 200 mm available on request!

Overhang dimension A: 95 mm

$\varnothing$  D<sub>2</sub>: 32 mm

External  $\varnothing$  D: 50 mm

L<sub>3</sub>: 47 mm

Adjustment travel V: 10 mm

Thread M: M10×1

### Technical description

$\varnothing$ D <sub>2</sub>	32 mm
Clamping $\varnothing$ D <sub>1</sub>	12 mm

suitable reducing adapter	302135; 302140
Adjustment travel V	10 mm
Overhang dimension A	95 mm
Thread M	M10×1
External Ø D	50 mm
L <sub>3</sub>	47 mm
Adapter	HSK-A 100
Arbor standard	DIN 69882-7
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Through-coolant	yes, with max. 80 bar
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Hydraulic clamping chuck

## Accessories

Slotted reducing adapter Clamping range Ø D1 6 mm	302135 6
Slotted reducing adapter Clamping range Ø D1 4 mm	302135 4
Slotted reducing adapter Clamping range Ø D1 6 mm	302140 6
Slotted reducing adapter Clamping range Ø D1 5 mm	302140 5
Parallel wiper Plastic Pin Ø 12 mm	343720 12
Slotted reducing adapter Clamping range Ø D1 3 mm	302140 3
Slotted reducing adapter Clamping range Ø D1 5 mm	302135 5
Slotted reducing adapter Clamping range Ø D1 3 mm	302135 3
Slotted reducing adapter Clamping range Ø D1 8 mm	302140 8
Slotted reducing adapter Clamping range Ø D1 8 mm	302135 8

Slotted reducing adapter Clamping range  $\varnothing$  D1 4 mm

302140 4