



Hydraulic clamping chuck Comp-R Adjustable radial run-out, HSK-A 63, Clamping – Ø D1: 20 mm



Order data

Order number	307547 20
GTIN	2050002005136
Item class	33W

Description

Version:

- **Concentricity adjustable to 0 µm.**
- **Axial length adjustment, adjustment travel 10 mm.**
- **With Balluffchip bore.**

Application:

Perfect chuck for where maximum concentricity levels are required:

- **Reaming.**
- **Drilling (especially small diameters).**
- **Use of delicate, expensive tools.**
- **For clamping of shank tolerance h6.**

Optional extras:

Reducer sleeves No. 302135 – 302180, coolant tube No. 309880, socket wrench for coolant tube No. 309890, parallel wipers No. 343720.

Machining strategy: HSC

Overhang dimension A: 115 mm

Ø D₂: 42 mm

External Ø d₄: 52.5 mm

l₄: 50 mm

Technical description

Overhang dimension A	115 mm
Ø D ₂	42 mm

External Ø d ₄	52.5 mm
l ₄	50 mm
Adapter	HSK-A 63
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Hydraulic clamping chuck