

HOLEX

Three-jaw lathe chuck with recessed cast-iron mount, DIN 702-4, External Ø A: 315 mm



Order data

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|--------------|---------------|
| Order number | 312906 315 |
| GTIN | 4062406154554 |
| Item class | 32W |

Description

Version:

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity, more precise than DIN 6386 requirement.**

Application:

For machine spindles with recessed centring mount or for mounting using a flange. The chuck is secured from the rear by means of screws. The flange blanks must always be fitted first to the machine and then to the chuck.

Standard:

DIN 702-4.

Supplied with:

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

Optional extras:

Spare and additional jaws No. 312971 – 312986.

Colour code for accessories: HOLEX geared scroll chucks and jaws

Aperture E: 103 mm
 Height without jaws H₁: 94 mm
 Height with jaws H₂: 137 mm
 Centring Ø B: 260 mm
 Centring depth C: 5 mm
 Weight: 50 kg

Technical description

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|------------------------------------|-------------------------------------|
| Height with jaws H ₂ | 137 mm |
| maximum speed | 2000 rpm |
| Centring Ø B | 260 mm |
| Weight | 50 kg |
| Centring depth C | 5 mm |
| Aperture E | 103 mm |
| Height without jaws H ₁ | 94 mm |
| External Ø A | 315 mm |
| Standard | DIN 702-4 |
| Material | Cast iron |
| Colour code for accessories | HOLEX geared scroll chucks and jaws |
| Type of product | Gear scroll chucks |

Accessories

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| Base jaw set 3-piece, hardened for chuck type 315 | 312975 315 |
| Inside jaw set 3-piece, hardened for chuck type 315 | 312985 315 |
| Workpiece backstop Height h 15 mm | 313033 15 |
| Scroll jaw set 3 pieces, soft for chuck type 315 | 312970 315 |
| Scroll jaw set, 3 pieces, soft for chuck type 315 | 312971 315 |
| Outside jaw set, 3 pieces, hardened for chuck type 315 | 312991 315 |
| Inside jaw set, 3 pieces, hardened for chuck type 315 | 312986 315 |
| Workpiece back-stop, base module Height h 15 mm | 313036 15 |

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| Top jaw set 3-piece, soft for chuck type 315 | 312980 315 |
| Base jaw set, 3 pieces, hardened for chuck type 315 | 312976 315 |
| Top jaw set, 3 pieces, soft for chuck type 315 | 312981 315 |
| Outside jaw set 3-piece, hardened for chuck type 315 | 312990 315 |