

HOLEX

Three-jaw lathe chuck with recessed steel mount, DIN 6350, External Ø A: 200 mm



Order data

Order number	312911 200
GTIN	4062406154615
Item class	32W

Description

Version:

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity, more precise than DIN 6386 requirement.**

Application:

For spindle noses with thread to DIN 800. The chuck is fitted to a flange from the rear by means of screws and this flange is then mounted on to the lathe spindle. The flange blanks must always be fitted first to the machine and then to the chuck.

Standard:

DIN 6350 – Form A – System Cushman.

Supplied with:

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

Optional extras:

For **spare and additional jaws** see No. 312971 – 312991.

Colour code for accessories: HOLEX geared scroll chucks and jaws

Aperture E: 55 mm
 Height without jaws H₁: 78 mm
 Height with jaws H₂: 107 mm
 Centring Ø B: 160 mm
 Centring depth C: 4 mm
 Weight: 17.5 kg

Technical description

maximum speed	4000 rpm
Height with jaws H ₂	107 mm
Aperture E	55 mm
External Ø A	200 mm
Weight	17.5 kg
Centring Ø B	160 mm
Centring depth C	4 mm
Height without jaws H ₁	78 mm
Standard	DIN 6350
Material	Steel
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Scroll jaw set 3 pieces, soft for chuck type 200	312970 200
Base jaw set 3-piece, hardened for chuck type 200	312975 200
Top jaw set 3-piece, soft for chuck type 200	312980 200
Inside jaw set 3-piece, hardened for chuck type 200	312985 200
Outside jaw set 3-piece, hardened for chuck type 200	312990 200
Outside jaw set, 3 pieces, hardened for chuck type 200	312991 200
Inside jaw set, 3 pieces, hardened for chuck type 200	312986 200
Scroll jaw set, 3 pieces, soft for chuck type 200	312971 200

Top jaw set, 3 pieces, soft for chuck type 200	312981 200
Base jaw set, 3 pieces, hardened for chuck type 200	312976 200
Component backstop Height h 15 mm	313033 15
Workpiece back-stop, base module Height h 15 mm	313036 15