HOLEX

Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer ∅ A / taper: 250/6 mm

Order data

Order number	312931 250/6
GTIN	4062406154820
Item class	32W

Description

Version:
- **Manual chucks with gear scroll, centrically clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity.**

Application:
The chuck is always fitted to the spindle nose directly without an intermediate flange.
For spindle noses DIN 55027 with **studs and collar nuts.**
Standard:
DIN 702-3.
Supplied with:
Includes: 1 set = 3 hardened inside jaws, stepped on the outside.
1 set = 3 hardened outside jaws, stepped on the inside.
1 clamping wrench and fastening screws or studs depending on the chuck.
Optional extras:
Spare and additional jaws No. 312971 – 312986.
Colour code for accessories: HOLEX geared scroll chucks and jaws
Aperture E: 76 mm

Height without jaws H_1: 89 mm
Height with jaws H_2: 123 mm
Weight: 32 kg
maximum speed: 3500 rpm

Technical description

Weight	32 kg
Height without jaws H_1	89 mm
Aperture E	76 mm
Height with jaws H_2	123 mm
maximum speed	3500 rpm
External ∅ A	250 mm
Taper size	6
Standard	DIN 702-3
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Workpiece backstop Height h 15 mm	313033 15
Workpiece back-stop, base module Height h 15 mm	313036 15