

HOLEX

Three-jaw lathe chuck steel short taper mount, DIN 702-3, Outer Ø A / taper: 250/8 mm



Order data

Order number	312931 250/8
GTIN	4062406154837
Item class	32W

Description

Version:

- **Manual chucks with gear scroll, centrally clamping.**
- **Body made of cast iron or steel.**
- **Gear scroll drop-forged, balanced, and hardened.**
- **Flanks of scroll and of jaw serrations are ground.**
- **High concentricity.**

Application:

The chuck is always fitted to the spindle nose directly without an intermediate flange.

For spindle noses DIN 55027 with **studs and collar nuts.**

Standard:

DIN 702-3.

Supplied with:

Includes: 1 set = 3 hardened inside jaws, stepped on the outside.

1 set = 3 hardened outside jaws, stepped on the inside.

1 clamping wrench and fastening screws or studs depending on the chuck.

Optional extras:

Spare and additional jaws No. 312971 – 312986.

Colour code for accessories: HOLEX geared scroll chucks and jaws

Aperture E: 76 mm

Height without jaws H_1 : 89 mm
 Height with jaws H_2 : 123 mm
 Weight: 32 kg
 maximum speed: 3500 rpm

Technical description

Aperture E	76 mm
Height with jaws H_2	123 mm
maximum speed	3500 rpm
External \varnothing A	250 mm
Taper size	8
Height without jaws H_1	89 mm
Weight	32 kg
Standard	DIN 702-3
Colour code for accessories	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chucks

Accessories

Workpiece back-stop, base module Height h 15 mm	313036 15
Workpiece backstop Height h 15 mm	313033 15