

**VDI parting-off toolholder 32, Shank Ø d1: 30 mm****Order data**

Order number	319149 30
GTIN	2050002040038
Item class	31V

Description**Version:**

For use on DMG Gildemeister CTX CNC lathes with radial turrets.

- **With double serrations on the VDI shank for left-handed and right-handed use.**
- **With ball spray nozzle for optimum cooling of the cutting edge.**
- **Clamping the grooving tool by means of a clamping strip.**
- **Height adjustment range ± 1 mm.**

Application:

Allows parting-off tools of different makes to be used.

Suitable for :

DMG Gildemeister CTX.

Note:

Sizes 30-UEK and 40-UEK as overhead versions.

Width B₁: 35 mm

Width B₂: 60 mm

Width B₃: 48 mm

L₁: 85.5 mm

Height H: 50 mm

Colour code for VDI shanks: VDI 30

Technical description

L ₁	85.5 mm
Width B ₁	35 mm
Height H	50 mm
Colour code for VDI shanks	VDI 30
Width B ₃	48 mm
Width B ₂	60 mm
Type of product	VDI tool arbor