

Garant**Die toolholder with length compensation VDI, Shank \varnothing D1: 40 mm****Order data**

Order number	319793 40
GTIN	4062406239855
Item class	31V

Description**Version:**

VDI shank.

Robust toolholder, all functional faces hardened and ground. Length compensation by compression and tension for cutting external threads exactly true to gauge size. To take standard DIN dies (round version).

Advantage:

- **Cost reduction thanks to the modular system.**
- **All interchangeable inserts fit the base holder.**
- **Central coolant feed.**
- **Precise results, even on long threads.**
- **High quality threads.**

Application:

Cutting external threads by means of a die. For use primarily on lathes, but also suitable for milling machines.

Optional extras:

Die adapter no. 319795.

 \varnothing D₂: 70 mm

Length compensation by compression: 4 mm

Length compensation by tension: 12 mm

Length L: 73 mm

Colour code for VDI shanks: VDI 40

Technical description

Length compensation by tension	12 mm
Length L	73 mm
Colour code for VDI shanks	VDI 40
Length compensation by compression	4 mm
VDI size	40
Ø D ₁	40 mm
Ø D ₂	70 mm
Type of product	Die holder

Accessories

Die adapter Exchangeable insert for threads M7-M9	319795 M7-M9
Die adapter Exchangeable insert for threads M10	319795 M10
Die adapter Exchangeable insert for threads M12-M14	319795 M12-M14
Die adapter Exchangeable insert for threads M3-M6	319795 M3-M6