

Garant**Driven tool, radial, ER32, Type: 40-32-RIKD****Order data**

Order number	319921 40-32-RIKD
GTIN	4062406241193
Item class	31W

Description**Version:**

For use on all **DMG Gildemeister CTX** CNC lathes with **Sauter** turret. Drive coupling **DIN 5480**. Clamping of tools in driven tool using ER collet with external nut or VARIA VX quick-change system under license from EWS. External cooling via a coolant tube, internal cooling through the tool centrally through the spindle. Maximum speed 8000 rpm.

For use on **disc turrets**. Right-hand version. Ratio 1:1. Version with internal cooling (internal) max. 70 bar. Alignment using **standard-pin bar**.

Version IKD – with ceramic seal set, pressures up to 70 bar, with full dry-run capability.

Version IM – with internal clamping nut.

Advantage:

- **Weight- and geometry-optimized design.**
- **Process reliability through high-quality components, longevity.**
- **High torque transmission.**
- **100% control – each driven tool is subjected to a run-in programme.**
- **Internal cooling: specially developed and patented seal.**

Application:

As many machining steps as possible in one clamping set-up. Where space (available clamping positions) in the revolver is at a premium.

Suitable for :

DMG Gildemeister CTX. In some cases, Emco, Hardinge, Monforts, Scherer etc. with DIN 5480.

Supplied with:

Driven tool for collet: including clamping nut and hook spanner. Driven tool VARIA VX: including chuck key.

Optional extras:

Suitable inserts Varia VX No. 319802 – 319888, ER quick-change adapters No. 319761 – 319781, ER collets No. 308941 – 309878, ER clamping wrenches No. 309680 – 309745.

Note:

- **Other drive types (such as DIN 5482), ratios, dimensions, BMT etc. on request, see: www.hoffmann.ews-tools.com**
- **IC tools (with through cooling) will not run dry with standard seal, coolant filtering < 50 µm.**
- **Recommendation: Tighten version VARIA VX with a torque tool (max. 6 Nm).**
- **For heavy-duty milling work, a variant with tapered roller bearings is recommended on request.**

Tool clamping: ER32

l_1 : 138 mm

b_1 : 85 mm

b_2 : 53 mm

h_1 : 76 mm

x: 100 mm

Cooling: internal

Technical description

b_1	85 mm
l_1	138 mm
h_1	76 mm
x	100 mm
Cooling	internal
b_2	53 mm
Adapter	ER32
VDI size	40
Tool clamping	ER32
Type of product	driven tool

Accessories

Varia collet chuck VARIA VX4 for ER collets 32 ER	319804 32
Varia collet chuck VARIA VX3 for ER collets 32 ER	319802 32