

Garant**Driven tool, radial recessed, VX4, Type: Z40VX4RIKD****Order data**

Order number	319927 Z40VX4RIKD
GTIN	4062406241520
Item class	31W

Description**Version:**

Recessed version for more machining space.

For use on all **DMG Gildemeister CTX** CNC lathes with **Sauter** turret. Drive coupling **DIN 5480**.

Clamping of tools in driven tool using ER collet with external nut or VARIA VX quick-change system under license from EWS. External cooling via a coolant tube, internal cooling through the tool centrally through the spindle. Maximum speed 8000 rpm.

Version IKD – with ceramic seal set, pressures up to 70 bar, with full dry-run capability.

Version IM – with internal clamping nut.

For use on **disc turrets**. Right-hand version. Ratio 1:1. Version with internal cooling (internal) max. 70 bar. Alignment using **standard-pin bar**.

Advantage:

- **Weight- and geometry-optimized design.**
- **Process reliability through high-quality components, longevity.**
- **High torque transmission.**
- **100% control – each driven tool is subjected to a run-in programme.**
- **Internal cooling: specially developed and patented seal.**

Application:

As many machining steps as possible in one clamping set-up. Where space (available clamping positions) in the revolver is at a premium.

Suitable for :

DMG Gildemeister CTX. In some cases, Emco, Hardinge, Monforts, Scherer etc. with DIN 5480.

Supplied with:

Driven tool for collet: including clamping nut and hook spanner. Driven tool VARIA VX: including chuck key.

Optional extras:

Suitable inserts Varia VX No. 319802 – 319888, ER quick-change adapters No. 319761 – 319781, ER collets No. 308941 – 309878, ER clamping wrenches No. 309680 – 309745.

Note:

- **Other drive types (such as DIN 5482), ratios, dimensions, BMT etc. on request, see: www.hoffmann.ews-tools.com**
- **IC tools (with through cooling) will not run dry with standard seal, coolant filtering < 50 µm.**
- **Recommendation: Tighten version VARIA VX with a torque tool (max. 6 Nm).**
- **For heavy-duty milling work, a variant with tapered roller bearings is recommended on request.**

Tool clamping: Varia VX4

l₁: 138 mm

b₁: 31.5 mm

b₂: 99.5 mm

h₁: 76 mm

x: 100 mm

Cooling: internal

Technical description

b ₂	99.5 mm
b ₁	31.5 mm
x	100 mm
l ₁	138 mm
h ₁	76 mm
Cooling	internal
Adapter	VX4
VDI size	40
Tool clamping	Varia VX4
Type of product	driven tool

Accessories

Axial milling cutter spigot VARIA VX4 Spigot Ø d1 27 mm	319838 27
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Varia collet chuck VARIA VX4 for ER collets 16 ER	319804 16
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 8 mm	319827 8
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 12 mm	319827 12
Varia collet chuck VARIA VX4 for ER collets 20 ER	319804 20
Varia collet chuck VARIA VX4 for ER collets 40 ER	319804 40
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 20 mm	319827 20
Axial milling cutter spigot VARIA VX4 Spigot Ø d1 16 mm	319838 16
Varia collet chuck VARIA VX4 for ER collets 25 ER	319804 25
Axial milling cutter spigot VARIA VX4 Spigot Ø d1 22 mm	319838 22
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 6 mm	319827 6
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 10 mm	319827 10
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 16 mm	319827 16
Varia collet chuck VARIA VX4 for ER collets 32 ER	319804 32
Indexable drill toolholder VARIA VX4 Clamping range Ø D1 25 mm	319827 25