SWISS✚TOOLS

Lever-lock toolholder left-hand, HSK-T, Shank Ø / insert size: 40/15HP mm

Order data

Order number	320036 40/15HP
GTIN	2050002039650
Item class	36D

Description

Note:
Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.
PSC clamping stud on request.
Through-coolant: yes
Overhang dimension A: 55 mm
Minimum pre-drill Ø D_1 min: 50 mm
Axis tip distance f: 27 mm
suitable indexable insert: DN..1506..
Spare part: P05

Technical description

Axis tip distance f	27 mm
Spare part	P05
Minimum pre-drill Ø D_1 min	50 mm
Insert size	15
Shank Ø	40 mm
Overhang dimension A	55 mm

suitable indexable insert	DN..1506..
Overall length	77 mm
Adapter	HSK-T
Application type	left-hand
Arbor standard	ISO 12164-3
Through-coolant	yes
Shank type	Hollow shank taper
Type of product	Boring bar

Accessories

Torx-screw No. 2 Type 2	320624 2
Tube pin No. 7 Type P02	320618 P02
Toggle lever No. 4 Type P02	320612 P02
Toggle lever No. 4 Type P06	320612 P06
Torx-screw No. 2 Type 2	320626 2
Tube pin No. 7 Type P01	320618 P01
Intermediate spacer No. 1 Type P02	320610 P02
Nozzle ring No. 5 Type D07	320613 D07
Clamping screw No. 3 Type P01	320611 P01
Toggle lever No. 4 Type P05	320612 P05
Clamping screw No. 3 Type P05	320611 P05
Intermediate spacer No. 1 Type P05	320610 P05
Toggle lever No. 4 Type P04	320612 P04
High-pressure cooling nozzle (HP) Type 63	320001 63
Tube pin No. 7 Type P04	320618 P04
Intermediate spacer No. 1 Type P04	320610 P04
Toggle lever No. 4 Type P01	320612 P01
Clamping screw No. 3 Type P04	320611 P04

Tube pin No. 7 Type P06	320618 P06
Clamping screw No. 3 Type D07	320611 D07
Clamping screw No. 3 Type P02	320611 P02
Clamp No. 6 Type D07	320614 D07
Intermediate spacer No. 1 Type D07	320610 D07
Intermediate spacer No. 1 Type P01	320610 P01
Tube pin No. 7 Type P05	320618 P05
Torx-screw No. 2 Type 2	320620 2
Clamping screw No. 3 Type P06	320611 P06
Intermediate spacer No. 1 Type P06	320610 P06