

SWISS TOOLS

Lever-lock toolholder left-hand, PSC, Shank Ø / insert size: 40/12HP mm



Order data

Order number	320316 40/12HP
GTIN	2050002039834
Item class	36D

Description

Note:

Order the suitable **HP nozzle** No. 320001 separately. Spare parts No. 320610 – 320626 can be found in the spare parts list.

PSC clamping stud on request.

Through-coolant: yes

Overhang dimension A: 50 mm

Minimum pre-drill Ø D₁ min: 50 mm

Axis tip distance f: 27 mm

suitable indexable insert: CN..1204..

Spare part: P01

Technical description

Overhang dimension A	50 mm
Insert size	12
suitable indexable insert	CN..1204..
Axis tip distance f	27 mm
Minimum pre-drill Ø D ₁ min	50 mm
Spare part	P01

Shank Ø	40 mm
Overall length	74 mm
Adapter	PSC
Application type	left-hand
Arbor standard	ISO 26623-2
Through-coolant	yes
Type of product	Boring bar

Accessories

Toggle lever No. 4 Type P06	320612 P06
Toggle lever No. 4 Type P05	320612 P05
Clamp No. 6 Type D07	320614 D07
Clamping screw No. 3 Type P05	320611 P05
Intermediate spacer No. 1 Type D07	320610 D07
Clamping screw No. 3 Type D07	320611 D07
Clamping screw No. 3 Type P06	320611 P06
Intermediate spacer No. 1 Type P06	320610 P06
Tube pin No. 7 Type P06	320618 P06
Clamping screw No. 3 Type P01	320611 P01
Tube pin No. 7 Type P01	320618 P01
Toggle lever No. 4 Type P04	320612 P04
Intermediate spacer No. 1 Type P02	320610 P02
Clamping screw No. 3 Type P04	320611 P04
High-pressure cooling nozzle (HP) Type 63	320001 63
Tube pin No. 7 Type P02	320618 P02
Toggle lever No. 4 Type P01	320612 P01
Torx-screw No. 2 Type 2	320620 2
Torx-screw No. 2 Type 2	320626 2

Toggle lever No. 4 Type P02	320612 P02
Nozzle ring No. 5 Type D07	320613 D07
Torx-screw No. 2 Type 2	320624 2
Intermediate spacer No. 1 Type P05	320610 P05
Tube pin No. 7 Type P04	320618 P04
Tube pin No. 7 Type P05	320618 P05
Intermediate spacer No. 1 Type P04	320610 P04
Intermediate spacer No. 1 Type P01	320610 P01
Clamping screw No. 3 Type P02	320611 P02