

**Face driver base body CoAE with Morse taper, Morse taper (MK): 4****Order data**

Order number	327521 4
GTIN	4019208495736
Item class	33I

Description**Version:**

Face drivers are clamping tools used in mechanical production. They are used for transmitting torque from the machine spindle to the workpiece. The face driver (also called headstock centre) is used to clamp shafts between tips in machine tools. The complete outer contour of the workpiece can be machined using a single set-up. High concentricity requirements can be achieved by mounting on the workpiece centres.

The CoAE is a constant face driver which is manually clamped in a lathe. It is used predominantly for machining over the entire length. The components are clamped at the end face. Milling can also be performed in the same set-up. It impresses thanks to a constant clamping force, even on uneven end faces or in the case of large deviations from the orthogonality. The mounting is free of play radially. The modular design allows different tips to be used, as well as various driver heads with a single face driver, thus allowing machining of a wide variety of geometries. The CoAE replaces the RöhM face driver CoA. Suitable for manually clamping machine tools.

Without centring drill and driver heads, suitable for clockwise and anti-clockwise rotation.

Suitable for :

Lathe centres No. 321720, 321750 and 321770.

Optional extras:

Driver heads No. 327601 – 327651, centring drill No. 327661.

maximum body Ø: 70 mm

Length from spindle: 56.5 mm

Weight: 1.8 kg

Technical description

Weight	1.8 kg
Length from spindle	56.5 mm
maximum body Ø	70 mm
Morse taper	4
Push-off screw	no
Type of product	Face driver