

**Garant**
**Synchro tool head for ER25, Tap shank  $\varnothing$  d2: 6 mm**

**Order data**

Order number	338185 6
GTIN	4062406102081
Item class	31P

**Description**
**Version:**

- **Tapping and thread forming on machines with synchronised spindles.**
- **Minimum Length Adjustment: +0.5mm / -0.2 mm.**
- **Compensation for synchronisation errors, hence better thread quality and clear increase in tool life.**
- **For collet chucks and driven tools to ISO 15488 (DIN 6499).**
- **Suitable for left-hand and right-hand threads.**

**Standard:**

- **Minimum Length Adjustment: +0.5mm / -0.2 mm.**
- **Compensation for synchronisation errors, hence better thread quality and clear increase in tool life.**

**Suitable for :**

ER synchro collet No. 338180.

Through-coolant: yes, with max. 50 bar

$\varnothing$  D<sub>2</sub>: 19 mm

for tap shank  $\varnothing$  d<sub>2</sub> DIN 371: M5-6

for tap shank  $\varnothing$  d<sub>2</sub> DIN 374/376: M8

Overhang L<sub>1</sub>: 27 mm

Shank square: 4.9 mm

**Technical description**

Overhang L <sub>1</sub>	27 mm
Shank square	4.9 mm

for tap shank $\varnothing d_2$ DIN 371	M5-6
for tap shank $\varnothing d_2$ DIN 374/376	M8
$\varnothing D_2$	19 mm
Through-coolant	yes, with max. 50 bar
Type of product	Tapping head accessories