



Tapping chuck, ER synchro, SK 40, for ER collet size: 25 ER



Order data

Order number	338190 25
GTIN	4062406511074
Item class	32P

Description

Version:

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

Application:

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

Optional extras:

ER collets for machine taps No. 309399 and 309447.

Pull studs No. 308600 – 308806.

Shape: AD

Tapping range: M6 - M20

Length compensation by compression: 0.5 mm

Length compensation by tension: 0.5 mm

External Ø D: 45 mm

Internal Ø D_i: 42 mm

Overhang dimension A: 100 mm

Technical description

Tapping range	M6 - M20
Series	MLA
Length compensation by tension	0.5 mm

Internal $\varnothing D_1$	42 mm
Length compensation by compression	0.5 mm
Overhang dimension A	100 mm
External $\varnothing D$	45 mm
Adapter	SK 40
Arbor standard	ISO 7388-1
Through-coolant	yes, with max. 50 bar
Shape	AD
Type of product	Tapping head