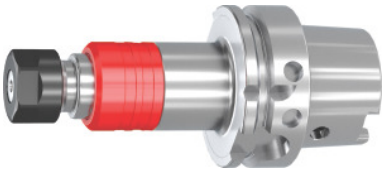
HOLEX

Tapping chuck, ER synchro, HSK-A 63, for ER collet size: 16 ER



Order data

Order number	338195 16
GTIN	4062406511081
Item class	32P

Description

Version:
· **With minimum length adjustment (MLA), by means of a damping element.**
· **Internal coolant supply up to 50 bar.**
· **Increases the tool life of taps/thread formers.**
Application:
· **On machining centres with synchronised spindles.**
· **For compensating the difference in pitch between tap and synchronised spindle.**
· **For compensating the pitch tolerances of taps.**
Optional extras:
ER collets for machine taps No. 309399 and 309447.
Coolant feed pipe for HSK No. 309880.
Shape: A
Tapping range: M4 – M12
Length compensation by compression: 0.5 mm
Length compensation by tension: 0.5 mm
External ∅ D: 34 mm
Internal ∅ D_1: 28 mm
Overhang dimension A: 110 mm

Technical description

Overhang dimension A	110 mm
Tapping range	M4 – M12

Length compensation by compression	0.5 mm
Internal ∅ D_1	28 mm
Series	MLA
External ∅ D	34 mm
Length compensation by tension	0.5 mm
Adapter	HSK-A 63
Arbor standard	DIN 69882-6
Through-coolant	yes, with max. 50 bar
Shape	A
Type of product	Tapping head