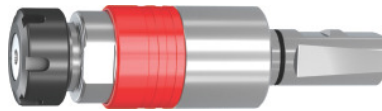


**Tapping chuck, ER synchro, Shank Ø 25 mm, for ER collet size: 25 ER****Order data**

|              |               |
|--------------|---------------|
| Order number | 338198 25     |
| GTIN         | 4062406522612 |
| Item class   | 32P           |

**Description****Version:**

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

**Application:**

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

**Optional extras:**

ER collets for machine taps No. 309399 and 309447.

Through-coolant: yes, with max. 50 bar

Tapping range: M6 - M20

Length compensation by compression: 0.5 mm

Length compensation by tension: 0.5 mm

External Ø D: 45 mm

Internal Ø D<sub>i</sub>: 42 mm

Overhang dimension A: 110 mm

**Technical description**

|                                    |          |
|------------------------------------|----------|
| Length compensation by compression | 0.5 mm   |
| Series                             | MLA      |
| Tapping range                      | M6 - M20 |
| Length compensation by tension     | 0.5 mm   |

|                           |                       |
|---------------------------|-----------------------|
| External Ø D              | 45 mm                 |
| Internal Ø D <sub>1</sub> | 42 mm                 |
| Overhang dimension A      | 110 mm                |
| Adapter                   | Shank Ø 25 mm         |
| Arbor standard            | DIN 1835 B, E         |
| Through-coolant           | yes, with max. 50 bar |
| Type of product           | Tapping head          |