



Clamping mandrel for through hole, D1: 14,2 mm



Order data

Order number	370015 14,2
GTIN	4046368381005
Item class	37M

Description

Version:

- Base body of structural steel including steel screw.
- 5-face machining possible.
- Very high repetition accuracy.
- Easy machining of the base body at the desired clamping \emptyset .

Application:

For clamping workpieces in an existing bore.

External \emptyset D: 31,5 mm

Tolerance external \emptyset : h9

D₂ smallest clamping \emptyset : 12.2 mm

\emptyset D₃: M 6

\emptyset D₄: M 3/23.1

H: 24.9 mm

Technical description

D ₂ smallest clamping \emptyset	12.2 mm
External \emptyset D ₁	14.2 mm

Clamping force	8.5 kN
H	24.9 mm
External \varnothing D	31,5 mm
\varnothing D ₄	M 3/23.1
H ₁	19 mm
\varnothing D ₃	M 6
maximum tightening torque	17 Nm
max. clamping travel	0.33 mm
Tolerance external \varnothing	h9
Type of product	Jig clamping system