



Clamping mandrel for through hole, D1: 35,3 mm



Order data

Order number	370015 35,3
GTIN	4046368382507
Item class	37M

Description

Version:

- **Base body of structural steel including steel screw.**
- **5-face machining possible.**
- **Very high repetition accuracy.**
- **Easy machining of the base body at the desired clamping \emptyset .**

Application:

For clamping workpieces in an existing bore.

External \emptyset D: 56 mm

Tolerance external \emptyset : h9

D₂ smallest clamping \emptyset : 23 mm

\emptyset D₃: M 12

\emptyset D₄: M 4/45.5

H: 31.8 mm

Technical description

\emptyset D ₃	M 12
D ₂ smallest clamping \emptyset	23 mm

H	31.8 mm
H ₁	25.4 mm
External Ø D ₁	35.3 mm
External Ø D	56 mm
Clamping force	26.3 kN
Ø D ₄	M 4/45.5
maximum tightening torque	150 Nm
max. clamping travel	0.38 mm
Tolerance external Ø	h9
Type of product	Jig clamping system