



Clamping mandrel for through hole, D1: 7,4 mm



Order data

Order number	370015 7,4
GTIN	4046368380008
Item class	37M

Description

Version:

- **Base body of structural steel including steel screw.**
- **5-face machining possible.**
- **Very high repetition accuracy.**
- **Easy machining of the base body at the desired clamping \emptyset .**

Application:

For clamping workpieces in an existing bore.

External \emptyset D: 20 mm

Tolerance external \emptyset : h9

D₂ smallest clamping \emptyset : 4.1 mm

\emptyset D₃: M 2

\emptyset D₄: M 2/13.7

H: 10.7 mm

Technical description

D ₂ smallest clamping \emptyset	4.1 mm
External \emptyset D ₁	7.4 mm

External \varnothing D	20 mm
max. clamping travel	0.13 mm
\varnothing D ₃	M 2
H ₁	7.6 mm
maximum tightening torque	0.7 Nm
Clamping force	1.1 kN
H	10.7 mm
\varnothing D ₄	M 2/13.7
Tolerance external \varnothing	h9
Type of product	Jig clamping system