

**Garant****Burr, coated Multi Cut – medium, Carbide TiAlN, Type: E1220****Order data**

|              |               |
|--------------|---------------|
| Order number | 540222 E1220  |
| GTIN         | 4062406587031 |
| Item class   | 51D           |

**Description****Version:**

The newly developed innovative tooth geometry permits a **high metal removal rate** and at the same time **extremely smooth running and very good guidance**. The optimum chip formation (no pointed chips) achieves high surface quality in roughing and finishing applications.

- **for general purpose use.**

Shank Ø 6 mm.

**GARANT** burrs are manufactured from high performance carbide grades with high wear-resistance and maximum cutting edge strength, using only the latest CNC machines. Steel shanks are used when the head diameter is larger than the shank diameter, otherwise they are made from solid carbide. Additional TiAlN coating for longer working life and temperature resistance. For high thermal and mechanical loadings (Heavy Duty).

- **Longer tool life.**
- **Less heat input.**
- **Better chip evacuation.**

**Application:**

Suitable for use with power tools and industrial robots, on almost all materials. For deburring, edge breaking, cleaning, weld and surface preparation.

**Note:**

Materials with poor heat conductivity: Reduce speed in order to avoid overheating the burr and smearing.

Shank Ø: 6 mm

Shape description: teardrop

Head Ø: 12 mm

Head length: 20 mm

Overall length: 60 mm

Shank Ø: 6 mm

## Technical description

|                           |                 |
|---------------------------|-----------------|
| Shape description         | teardrop        |
| Head Ø                    | 12 mm           |
| Shank Ø                   | 6 mm            |
| Toothing grit designation | medium          |
| Overall length            | 60 mm           |
| Type of cut               | staggered teeth |
| Head length               | 20 mm           |
| Tool material             | Carbide TiAlN   |
| Coating                   | TiAlN           |
| Type of product           | Burr            |