

# Flow drilling set - flat including fluteless taps, for thread M: M5-M12



### **Order data**

Order number	082726 M5-M12
GTIN	2050001740175
Item class	04D

## Description

### **Description:**

The polygon contour of the carbide flow drill generates frictional heat which plasticises all types of metal materials. This allows closed apertures to be created in a variety of thicknesses of materials, without chips, in just a few seconds.

#### **Advantage:**

- · Large savings of time and costs compared to conventional processes (such as drawn-on nuts).
- · Generates no chips or swarf; supersedes rivet nuts, weld nuts and press nuts.
- · Solid basis for threads with high pull-out forces.
- · For all popular material thicknesses and thread sizes (threads to DIN 13).

#### **Content:**

1 each flowdrill and fluteless tap: Size M5; M6; M8; M10; M12

#### Note:

Other versions and sets for special applications (such as for thin sheet metal) available on request. For suitable fluteless taps see items No. 139115 ff.

# **Technical description**

for thread M	M5-M12
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