

**Flow drill - flat (no collar), for thread M: M6****Order data**

Order number	082735 M6
GTIN	2050001740267
Item class	04D

Description**Version:**

Carbide flow drills for production of tapping holes preliminary to thread forming.

Description:

The high speed and frictional heat creates local high temperatures which plastify all types of metallic materials. This allows a bushing to be created in a variety of thicknesses of materials, without chips, in just a few seconds.

The polygon contour of the carbide flow drill generates frictional heat which plasticises all types of metal materials. This allows closed apertures to be created in a variety of thicknesses of materials, without chips, in just a few seconds.

Advantage:

- **Large savings of time and costs compared to conventional processes (such as drawn-on nuts).**
- **Generates no chips or swarf; supersedes rivet nuts, weld nuts and press nuts.**
- **Solid basis for threads with high pull-out forces.**
- **For all popular material thicknesses and thread sizes (threads to DIN 13).**

Tapping hole \varnothing : 5.4 mm

Shank \varnothing : 6 mm

maximum material thickness: 5 mm

recommended drive power: 1 kW

recommended speed: 2400 rpm

Technical description

recommended speed	2400 rpm
Tapping hole Ø	5.4 mm
recommended drive power	1 kW
for thread M	M6
maximum material thickness	5 mm
Shank Ø	6 mm

Accessories

Flow drilling set - flat including fluteless taps for thread M M5-M8	082726 M5-M8
Flow drilling set - flat including fluteless taps for thread M M6-M10	082726 M6-M10
Flow drilling set - flat including fluteless taps for thread M M5-M12	082726 M5-M12