

**Garant**
**Centre drill HSS-E A, TiAlN, Nominal  $\varnothing$  DC k12: 3,15 mm**

**Order data**

Order number	111100 3,15
GTIN	4045197000347
Item class	11A

**Description**
**Version:**

Ground from solid and relief ground, spiral fluted.

Nominal  $\varnothing$   $D_c$ : 3.15 mm

for workpiece  $\varnothing$ : 30 – 40 mm

Shank  $\varnothing$   $D_s$ : 8 mm

Overall length L: 50 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.03 mm/rev.

**Technical description**

Number of cutting edges Z	2
for workpiece $\varnothing$	30 – 40 mm
Shank tolerance	h7
Nominal $\varnothing$ $D_c$	3.15 mm
Feed f in steel < 900 N/mm <sup>2</sup>	0.03 mm/rev.
Shank $\varnothing$ $D_s$	8 mm
Overall length L	50 mm
Coating	TiAlN
Tool material	HSS E
Standard	DIN 333
Type	A

Tolerance nominal $\emptyset$	k12
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex