

Garant
Centre drill HSS-E A with flat, uncoated, Nominal \varnothing DC k12: 2,5 mm

Order data

Order number	111200 2,5
GTIN	4045197000378
Item class	11A

Description
Version:

Ground from solid and relief ground, spiral fluted.

Nominal \varnothing D_c : 2.5 mm

for workpiece \varnothing : 15 – 20 mm

Shank \varnothing D_s : 6.3 mm

$s - 0.1$: 5.35 mm

Overall length L: 45 mm

Feed f in steel < 900 N/mm²: 0.03 mm/rev.

Technical description

Number of cutting edges Z	2
Shank tolerance	h7
Feed f in steel < 900 N/mm ²	0.03 mm/rev.
Nominal \varnothing D_c	2.5 mm
for workpiece \varnothing	15 – 20 mm
$s - 0.1$	5.35 mm
Shank \varnothing D_s	6.3 mm
Overall length L	45 mm
Coating	uncoated
Tool material	HSS E
Standard	DIN 333

Type	A
Tolerance nominal Ø	k12
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex