

Garant
Centre drill HSS-E A with flat, TiAlN, Nominal \varnothing DC k12: 1,6 mm

Order data

Order number	111205 1,6
GTIN	4045197884503
Item class	11A

Description
Version:

Ground from solid and relief ground, spiral fluted.

Nominal \varnothing D_c : 1.6 mm

for workpiece \varnothing : 10 – 15 mm

Shank \varnothing D_s : 4 mm

$s - 0.1$: 3.25 mm

Overall length L: 35 mm

Feed f in steel < 900 N/mm²: 0.02 mm/rev.

Technical description

Shank \varnothing D_s	4 mm
Shank tolerance	h7
Feed f in steel < 900 N/mm ²	0.02 mm/rev.
Overall length L	35 mm
Nominal \varnothing D_c	1.6 mm
for workpiece \varnothing	10 – 15 mm
$s - 0.1$	3.25 mm
Number of cutting edges Z	2
Coating	TiAlN
Tool material	HSS E
Standard	DIN 333

Type	A
Tolerance nominal Ø	k12
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex