

Garant
Centre drill HSS-E A with flat, TiAlN, Nominal \varnothing DC k12: 6,3 mm

Order data

Order number	111205 6,3
GTIN	4045197853479
Item class	11A

Description
Version:

Ground from solid and relief ground, spiral fluted.

Nominal \varnothing D_c : 6.3 mm

for workpiece \varnothing : 100 – 150 mm

Shank \varnothing D_s : 16 mm

s – 0.1: 14 mm

Overall length L: 71 mm

Feed f in steel < 900 N/mm²: 0.05 mm/rev.

Technical description

Shank tolerance	h7
Overall length L	71 mm
for workpiece \varnothing	100 – 150 mm
Nominal \varnothing D_c	6.3 mm
Shank \varnothing D_s	16 mm
Feed f in steel < 900 N/mm ²	0.05 mm/rev.
s – 0.1	14 mm
Number of cutting edges Z	2
Coating	TiAlN
Tool material	HSS E
Standard	DIN 333

Type	A
Tolerance nominal Ø	k12
Countersink angle	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex