

Garant
Centre drill HSS A left-hand, uncoated, Nominal \varnothing DC k12: 0,8 mm

Order data

Order number	111250 0,8
GTIN	4045197000439
Item class	11A

Description
Version:

Ground from solid and relief-ground.

Left-hand cutting, spiral fluted. Single-ended.

Nominal \varnothing D_c : 0.8 mm

for workpiece \varnothing : 4 – 6 mm

Shank \varnothing D_s : 3.15 mm

Overall length L: 25 mm

Feed f in steel < 900 N/mm²: 0.01 mm/rev.

Technical description

Shank tolerance	h7
Nominal \varnothing D_c	0.8 mm
Number of cutting edges Z	2
Feed f in steel < 900 N/mm ²	0.01 mm/rev.
for workpiece \varnothing	4 – 6 mm
Shank \varnothing D_s	3.15 mm
Overall length L	25 mm
Coating	uncoated
Tool material	HSS
Standard	DIN 333
Type	A

Tolerance nominal \emptyset	k12
Countersink angle	60 degrees
Cutting direction	left-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex