

Garant
Centre drill HSS A left-hand, uncoated, Nominal \varnothing DC k12: 5 mm

Order data

| | |
|--------------|---------------|
| Order number | 111250 5 |
| GTIN | 4045197000514 |
| Item class | 11A |

Description
Version:

Ground from solid and relief-ground.

Left-hand cutting, spiral fluted.

Nominal \varnothing D_c: 5 mm

for workpiece \varnothing : 63 – 100 mm

Shank \varnothing D_s: 12.5 mm

Overall length L: 63 mm

Feed f in steel < 900 N/mm²: 0.04 mm/rev.

Technical description

| | |
|---|--------------|
| Nominal \varnothing D _c | 5 mm |
| Shank tolerance | h7 |
| Number of cutting edges Z | 2 |
| for workpiece \varnothing | 63 – 100 mm |
| Feed f in steel < 900 N/mm ² | 0.04 mm/rev. |
| Shank \varnothing D _s | 12.5 mm |
| Overall length L | 63 mm |
| Coating | uncoated |
| Tool material | HSS |
| Standard | DIN 333 |
| Type | A |

| | |
|-------------------------------|----------------------|
| Tolerance nominal \emptyset | k12 |
| Countersink angle | 60 degrees |
| Cutting direction | left-hand |
| Shank | Parallel shank to h7 |
| Through-coolant | no |
| Colour ring | without |
| Type of product | convex |