

Garant
Centre drill HSS A left-hand, uncoated, Nominal \varnothing DC k12: 8 mm

Order data

Order number	111250 8
GTIN	4045197000538
Item class	11A

Description
Version:

Ground from solid and relief-ground.

Left-hand cutting, spiral fluted.

Nominal \varnothing D_C: 8 mm

for workpiece \varnothing : 150 – 250 mm

Shank \varnothing D_s: 20 mm

Overall length L: 80 mm

Feed f in steel < 900 N/mm²: 0.06 mm/rev.

Technical description

Nominal \varnothing D _C	8 mm
Feed f in steel < 900 N/mm ²	0.06 mm/rev.
Shank tolerance	h7
for workpiece \varnothing	150 – 250 mm
Number of cutting edges Z	2
Shank \varnothing D _s	20 mm
Overall length L	80 mm
Coating	uncoated
Tool material	HSS
Standard	DIN 333
Type	A

Tolerance nominal \emptyset	k12
Countersink angle	60 degrees
Cutting direction	left-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex