

Garant
Centre drill HSS-E R with flat, uncoated, Nominal \varnothing DC k12: 6,3 mm

Order data

Order number	111450 6,3
GTIN	4045197000767
Item class	11A

Description
Version:

Ground from solid and relief ground, spiral fluted.

Features of centre drills with radius form R: See No. 111350.

Nominal \varnothing D_c: 6.3 mm

for workpiece \varnothing : 100 – 150 mm

Shank \varnothing D_s: 16 mm

s – 0.1: 14 mm

Overall length L: 71 mm

Feed f in steel < 900 N/mm²: 0.05 mm/rev.

Technical description

s – 0.1	14 mm
Nominal \varnothing D _c	6.3 mm
Number of cutting edges Z	2
Shank tolerance	h7
Feed f in steel < 900 N/mm ²	0.05 mm/rev.
for workpiece \varnothing	100 – 150 mm
Shank \varnothing D _s	16 mm
Overall length L	71 mm
Coating	uncoated
Tool material	HSS E

Standard	DIN 333
Type	R
Tolerance nominal \varnothing	k12
Countersink angle with radius	60 degrees
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex