

**Garant**
**Centre drill HSS B, uncoated, Nominal  $\varnothing$  DC k12: 1,25 mm**

**Order data**

Order number	111520 1,25
GTIN	4045197000880
Item class	11A

**Description**
**Version:**

Ground from solid and relief-ground.

**With additional centre protection** (120° countersink angle), spiral fluted.

Nominal  $\varnothing$  D<sub>c</sub>: 1.25 mm

for workpiece  $\varnothing$ : 8 – 10 mm

Shank  $\varnothing$  D<sub>s</sub>: 5 mm

Overall length L: 40 mm

Feed f in steel < 900 N/mm<sup>2</sup>: 0.02 mm/rev.

**Technical description**

Feed f in steel < 900 N/mm <sup>2</sup>	0.02 mm/rev.
for workpiece $\varnothing$	8 – 10 mm
Nominal $\varnothing$ D <sub>c</sub>	1.25 mm
Number of cutting edges Z	2
Shank tolerance	h7
Shank $\varnothing$ D <sub>s</sub>	5 mm
Overall length L	40 mm
Coating	uncoated
Tool material	HSS
Standard	DIN 333

Type	B
Tolerance nominal $\varnothing$	k12
Countersink angle	120 degrees
Cutting direction	right-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex