

Garant
Centre drill HSS B left hand, uncoated, Nominal \varnothing DC k12: 2,5 mm

Order data

Order number	111540 2,5
GTIN	4045197000972
Item class	11A

Description
Version:

Ground from solid and relief-ground.

With additional centre protection (120° countersink angle), spiral fluted, **left-hand cutting**.

Nominal \varnothing D_c: 2.5 mm

for workpiece \varnothing : 20 – 30 mm

Shank \varnothing D_s: 10 mm

Overall length L: 56 mm

Feed f in steel < 900 N/mm²: 0.03 mm/rev.

Technical description

Nominal \varnothing D _c	2.5 mm
Feed f in steel < 900 N/mm ²	0.03 mm/rev.
for workpiece \varnothing	20 – 30 mm
Shank tolerance	h7
Number of cutting edges Z	2
Shank \varnothing D _s	10 mm
Overall length L	56 mm
Coating	uncoated
Tool material	HSS
Standard	DIN 333

Type	B
Tolerance nominal \varnothing	k12
Countersink angle	120 degrees
Cutting direction	left-hand
Shank	Parallel shank to h7
Through-coolant	no
Colour ring	without
Type of product	convex